

## Care Chemicals Product Specification

## **Octopirox**

1-Hydroxy-4-methyl-6-(2,4,4-trimethyl)-pentyl-2(1H)-pyridone, 2-aminoethanol salt

## **Product Specification**

Customer: Country Of Origin: India

| <u>ITEM</u>                 | <u>SPECIFICATION</u>              | <u>UNIT</u> | METHOD  |
|-----------------------------|-----------------------------------|-------------|---------|
| Appearance                  | White to slightly yellowish-      |             | STP0033 |
|                             | white, crystalline powder; slight |             |         |
|                             | characteristic odour              |             |         |
| Identification, IR Spectrum | The maxima in the spectrum of     |             | STP0035 |
|                             | the substance correspond with     |             |         |
|                             | respect to position and relative  |             |         |
|                             | intensity to those in the         |             |         |
|                             | spectrum of the reference         |             |         |
|                             | standard                          |             |         |
| UV Spectrum                 | Absorption maximum at 317 ±;      |             | STP0116 |
|                             | 2 nm; Specific absorbance in      |             |         |
|                             | the maximum at 317 nm: 214        |             |         |
|                             | to 236, calculated with           |             |         |
|                             | reference to the dried            |             |         |
|                             | substance                         |             |         |

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| Melting Point                                   | 133 - 136 under decomposition.                                | °C    | STP0036 |
|-------------------------------------------------|---------------------------------------------------------------|-------|---------|
| Appearance of solution, Clarity                 | Clear                                                         |       | STP0541 |
| Appearance of solution, Colour                  | Not more intensely coloured than reference solution Y5        |       | STP0542 |
| pH value                                        | 8.5 - 10.0                                                    |       | STP0045 |
| Related substances (HPLC) - By-products, single | max. 0.5                                                      | %     | STP0543 |
| Loss on drying                                  | max. 0.3                                                      | % w/w | STP0608 |
| Content of Monoethanolamine (Potentiometry)     | 20.1 - 20.9, calculated with reference to the dried substance | %     | STP0114 |
| Content (HPLC Method)                           | min. 99.0, calculated with reference to the dried substance   | %     | STP0543 |

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This product specification would cease to be binding if the customer has not purchased the product during the preceding 12 months. This information is based on our present state of knowledge and is intended to provide general notes on our products and their uses. It should therefore not be construed as guaranteeing specific properties of the products described or their suitability for a particular application. Any existing industrial rights must be observed. ISO-, EN- and DIN-Standards are published by: Beuth-Verlag, Burggrafenstr. 6, D-10787 Berlin, Germany. They are also available from the National Standard authority of each country. DGF-Standards are published by: Wissenschaftliche Verlagsgesellschaft mbH, Birkenwald Str. 44, D-70191 Stuttgart, Germany. This Product Specification is not signed. If you have any questions, please contact the local Clariant Office. Please visit our website http://www.clariant.com.

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